

**Garant**
**"4 in 1" drilling and turning tool 1.5×D, right-hand, Ø DC: 20mm**

**Order data**

Order number	268404 20
GTIN	4062406272852
Item class	21K

**Description**
**Version:**

Plain shank.

**Application:**

1. Facing of end faces.
2. Drilling (drilling out and drilling from solid) – flat drilled hole end.
3. Internal longitudinal turning.
4. External longitudinal turning.

**Note:**

- **Choose corner radii and toolholder size as large as possible.**
- **Drilling tolerance + 0.15 mm (for drilling processes with a driven tool).**
- **When drilling greater than nominal Ø, residual material will remain.**
- **Always use internal cooling for drilling (at least 5 bar).**

**Technical description**

Shank Ø D <sub>s</sub>	25 mm
Reach L <sub>1</sub>	30 mm
Nominal Ø D	20 mm
Pack of insert screws	269028 43 (IP10; 2 Nm)
suitable indexable insert	ZCMX 10..
Overall length L	150 mm
Series	"4 in 1"
Application type	right-hand

Through-coolant	yes
Type of product	Boring bar

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## Accessories

Set of insert screws Type 43	269028 43
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